

WORK VEHICLE CAB SCREEN

ABSTRACT OF THE DISCLOSURE

A sidescreen for the cab of a work vehicle, such as a skid steer loader, is formed by punching
5 out openings in a sheet of metal, leaving strips or webs between the openings. The openings are arranged in generally vertical and horizontal rows, and a high percentage of the area is open for visibility in the sidescreen regions. The strips between the openings
10 have ribs formed across the width of the strips to reduce sheet bowing, or "oil can" shape. The ribs are formed in a first direction for the plane of the screen on the vertical strips, and in a second opposite direction from the plane of the screen on
15 the horizontal strips. This provides a flatness control for the formed screen.